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**Mitsubishi Electric to Consolidate Development and Manufacture of PLC  
and Operator Panels at Nagoya Works**

*Operational integration expected to enhance global competitiveness of products*

**TOKYO, January 26, 2015** – [Mitsubishi Electric Corporation](http://www.MitsubishiElectric.com) (TOKYO: 6503) announced today that in a continuing effort to expand its global business in factory automation (FA), the company will consolidate the development and manufacture of programmable logic controllers (PLCs) and operator panels, core products for FA, at its Nagoya Works from this April.



MELSEC PLC series

GOT series operator panels

The development and manufacture of Micro PLC and small-range operator panels will be transferred from the Himeji Works. The Nagoya Works currently develops and manufactures midsize and large PLCs and operator panels.

The consolidation will strengthen product competitiveness and solutions development, ranging from entry-level to high-level systems. A common development process will be realized by integrating the company's MELSEC PLC platform and enhanced network solutions, such as CC-Link IE. Mitsubishi Electric also expects to realize higher quality and increased energy savings under its e-F@ctory integrated-manufacturing concept, which enables the visualization of production and energy consumption by seamlessly integrating information and production site systems.

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### **About Nagoya Works**

Mainly produces PLCs, operator panels, inverters, AC servos, CNC, EDM, laser processing machines, robots, three-phase motors, magnetic motor starters, transformers (oil-filled, mold, dry and gas), magnetic motor drives, and FA platform. Employed 2,538 people as of March 31, 2014. Located in Higashi-ku, Nagoya, Aichi Prefecture, Japan.

### **About Himeji Works**

Mainly produces electric components and control devices for automotive engines, electric power-steering systems, in-vehicle highway charging systems (ETCs), industrial clutches and brakes, and small PLCs and operation panels. Employed 2,664 people as of March 31, 2014. Located in Chiyoda-machi, Himeji, Hyogo Prefecture, Japan.

### **About Mitsubishi Electric Corporation**

With over 90 years of experience in providing reliable, high-quality products, Mitsubishi Electric Corporation (TOKYO: 6503) is a recognized world leader in the manufacture, marketing and sales of electrical and electronic equipment used in information processing and communications, space development and satellite communications, consumer electronics, industrial technology, energy, transportation and building equipment. Embracing the spirit of its corporate statement, Changes for the Better, and its environmental statement, Eco Changes, Mitsubishi Electric endeavors to be a global, leading green company, enriching society with technology. The company recorded consolidated group sales of 4,054.3 billion yen (US\$ 39.3 billion\*) in the fiscal year ended March 31, 2014. For more information visit <http://www.MitsubishiElectric.com>

\*At an exchange rate of 103 yen to the US dollar, the rate given by the Tokyo Foreign Exchange Market on March 31, 2014